

CENTAX-G

Assembly and operating instructions

020G-00050...00090-F.10

M020-00009-EN

Rev. 4



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1 General remarks

These assembly and operating instructions form a constituent part of the coupling delivery and must be kept in an easily accessible place at all times.

CENTA products are developed and produced to quality standard DIN EN ISO 9001:2000.

In the interests of further development, CENTA reserves the right to make technical changes.



IMPORTANT

CENTA is unable to accept liability for damage and operating faults caused by failure to observe the operating instructions.

These operating instructions are protected under copyright to CENTA Antriebe Kirschey GmbH.

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2 Safety

The purpose of these operating instructions is to enable users to:

- use the coupling safely and correctly
- maximize efficiency
- ensure that care and maintenance are carried out correctly

For this reason, these operating instructions must be thoroughly read and understood prior to work on and with the coupling.

WARNING



Injury and material damage can occur as a result of:

- Failure to adhere to the safety and accident prevention regulations valid at the relevant installation site

The safety and accident prevention regulations valid at the installation site in question must be adhered to when performing any of the tasks described in these operating instructions.

2.1 Safety remarks

In these operating instructions, safety remarks are indicated by a pictogram and a signal word.

2.1.1 Signal words

The following signal words are used in the safety remarks:

DANGER Denotes the immediate threat of danger.
If not prevented, fatal or extremely serious injuries can result.

WARNING Denotes a potentially dangerous situation.
If not prevented, fatal or extremely serious injuries can result.

CAUTION Denotes a potentially dangerous situation.
If not prevented, minor injuries and/damage to property may result.

IMPORTANT Denotes application tips and particularly useful information. This is not a signal word denoting a dangerous or damaging situation.

2.1.2 Pictograms

Possible pictograms in the safety precautions:



Warning of a hazardous area



Do not switch



Use protective gloves



Use protective goggles

2.2 Qualification of deployed personnel

All the work described in these operating instructions may only be performed by authorized persons with adequate training and instruction.

WARNING	
	<p>Injury and material damage can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Work at the coupling which is not described in these instructions <p>Only carry out work which is described in these operating instructions.</p>

2.3 Intended application

WARNING	
	<p>Injury and material damage can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Application not in compliance with the intended use <p>The couplings are intended exclusively for use in accordance with the relevant design. They may only be used under the specified conditions.</p>

WARNING



Injuries can occur as a result of:

- Contact with rotating parts

Shield the coupling in accordance with the applicable accident prevention regulations with an enclosure.

Exception:

The coupling is encased by the driving and driven units.

The scope of delivery provided by CENTA does not include a protective enclosure.

This enclosure must fulfil the following criteria:

- Provide protection against persons gaining access to rotating parts
- Restrain any rotating parts which may be work loose
- Guarantee sufficient ventilation for the coupling

This enclosure must be made of stable steel components. In order to ensure adequate ventilation for the coupling, the enclosure must be fitted with regular openings. For safety reasons, these openings must not exceed the dimensions outlined in table 2-1.

Component	Circular openings [mm]	Rectangular openings [mm]
Top of the enclosure	Ø 8	□ 8
Side elements of the enclosure	Ø 8	□ 8

Table 2-1 Shape and size of ventilation holes

The enclosures must be positioned a minimum of 15 mm distant from rotating parts. The enclosure must be electrically conductive and be included in the equipotential bonding.

Before commencing long-term operation, the plant must successfully complete a test run.

2.4 Application not in compliance with the intended use**WARNING****Injury and material damage can occur as a result of:**

- Inadmissibly high torque
- Inadmissibly high or low speeds
- Exceeding the specified ambient temperature
- Inadmissible ambient medium
- Inadmissible coupling enclosure
- Exceeding the admissible overall misalignment values

Only use the coupling for the specified application.

CENTA bears no liability for damage resulting from application not in compliance with the intended use of the equipment.

Should there be a change of plant parameters, the coupling design must be reviewed by CENTA (address see chapter 1).

3 Delivery, transport, storage and disposal

3.1 Delivery

After delivery, the coupling:

- must be checked for completeness and correctness of the delivery.
- must be examined for possible transport damage (which must be reported immediately to the carrier).

3.2 Transport

CAUTION	
	<p>Injury and material damage can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Incorrect transportation of couplings <p>Ensure that the coupling is correctly transported.</p>
CAUTION	
	<p>Material damage to coupling components can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Contact with sharp-edged objects <p>Protect coupling components for transportation. Only hoist coupling components with nylon belts or ropes. Always cushion parts when supporting them from below.</p>

Following transportation damage:

- Check the coupling carefully for damage.
- Consult the manufacturer (Address see chapter 1).

3.3 Storage

CAUTION	
	<p>Material damage to elastic elements and rubber parts can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Incorrect storage <p>These parts must be stored laid flat and so they cannot distort, and protected from ozone, heat, light, moisture and solvents.</p>
 IMPORTANT	
<p>Rubber parts are marked where possible with their production date. From this date, they may only be stored for a maximum of 5 years.</p>	

3.3.1 Storage location

Requirements imposed on the storage location:

- Moderately ventilated and low in dust
- Dry (max. 65% humidity)
- Temperature stabilized (-10°C to +25°C)
- Free of ozone-producing devices such as light sources and electric motors
- Free of UV light sources and direct sunlight
- Do not store solvents and disinfectants, fuels or lubricants, acids, chemicals etc. in the same location

For more details, refer to DIN 7716.

3.3.2 Storage of couplings / flexible elements

- Unpack the parts.
- Check the packaging for damage. Replace if necessary.
- Check that the wax protection on steel components is intact. If necessary, patch or renew.
- Package the parts (for prolonged periods of storage, enclose desiccant and weld into film).
- Place the parts into storage.

3.4 Disposal

RECYCLING	
	Ensure safe, environmentally responsible disposal of operating supplies and exchange parts. For this, locally provided recycling facilities and regulations must be utilized.

For disposal, the coupling parts must be separated where possible and sorted according to material type.



4 Technical description

4.1 Characteristics

CENTAX-SEC series G couplings have the following excellent characteristics:

- Sufficient elasticity to take up axial, radial and angular misalignment, movements, installation errors and heat expansion in units with rigid or elastic bearings.
- High torsional elasticity with linear curve. One or more elements with different shore hardnesses can be used in series, in which case the necessary torsional rigidity for optimal vibration behaviour of the unit can be ensured.
- All sides of the rubber element are ventilated all round in order to guarantee good heat dissipation and high heat capacity.
- High dynamic capacity and balancing quality.
- Simple, cost-effective design with compact dimensions, low weight and mass moment of inertia.
- Wear free, low maintenance, simple to install. In all the series, the elements can be replaced radially – without having to move the connected machine components. Suitable dimensioning of bolts and clamping forces for torque transmission by friction.
- Available with or without failsafe device.

4.2 Specifications

The specifications can be found in the catalogue and the dimensions in the installation drawing.

5 Alignment of the units being connected



IMPORTANT

- Align the units during the assembly.
- Align the units that are to be connected as accurately as possible. In this way, a long service life for the coupling and maximum operating misalignment values can be achieved.
The overall misalignment is composed of the misalignment and the operating misalignment. The permissible overall misalignment values can be found in the corresponding catalogue and must not be exceeded.
- All permissible alignment tolerances apply to arrangements at operating temperatures.
If the arrangement would be aligned at a different temperature, there would be additional deviations in the arrangement, which were produced by the difference between the aligning and operating temperature.
For alignment, this has to be taken into account.
- After completion of assembly, check the alignment of the coupling again and if necessary correct.

5.1 Axial alignment

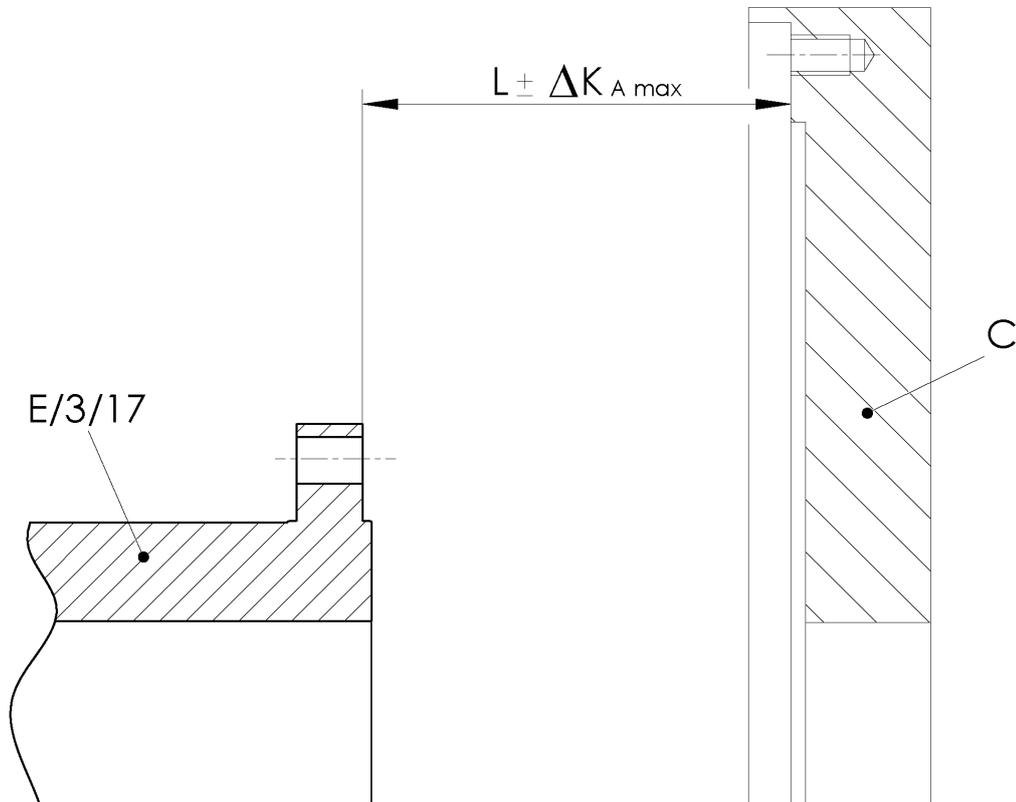


Fig. 5-1 Axial misalignment

Item	Info	Designation	Remark
3		Hub	If scope of supply
17		Adapter	If scope of supply
C		Flywheel	Customer part
E		Flange	Customer part

Determine the axial misalignment (see Fig. 5-1).

- Take installation length L from the installation drawing.
- Align the units (installation dimension = $L \pm \Delta K_{A \max}$).

Permissible axial alignment tolerance:

$\Delta K_{A \max} = 0.5 \text{ mm}$

5.2 Radial alignment

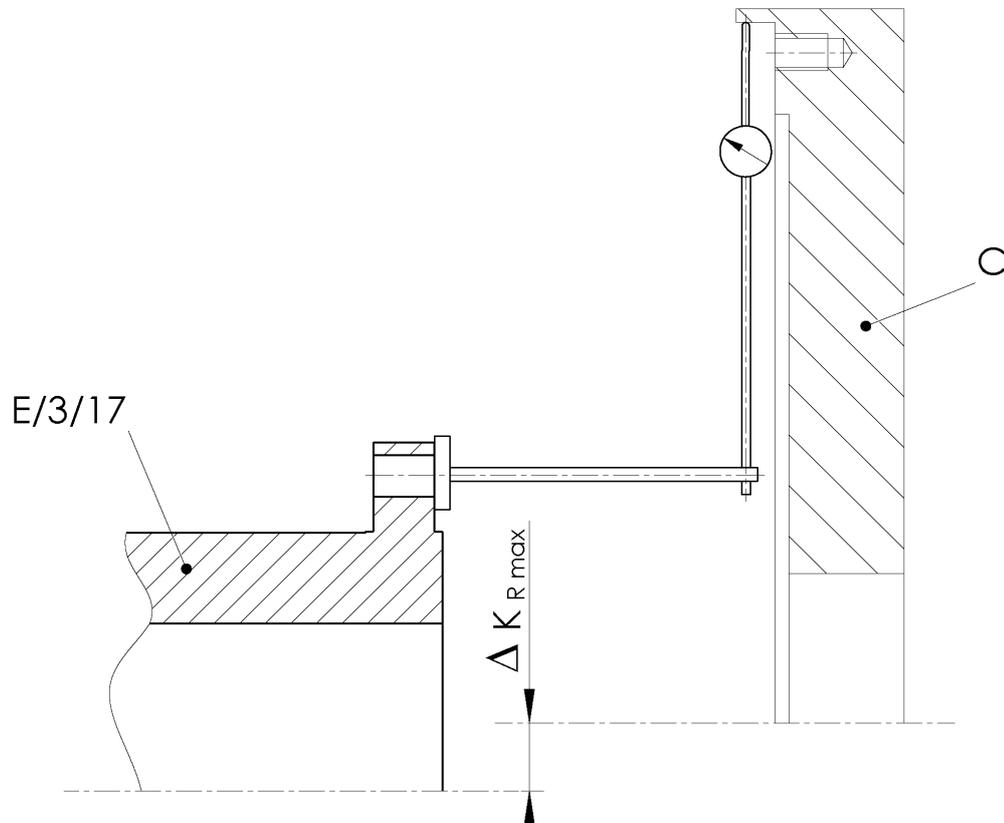


Fig. 5-2 Radial misalignment

Item	Info	Designation	Remark
3		Hub	If scope of supply
17		Adapter	If scope of supply
C		Flywheel	Customer part
E		Flange	Customer part

CAUTION



Material damage to elastically installed engines can occur as a result of:

- Disregard to which extent the engine mounts may settle during alignment

During vertical alignment, take into account the extent by which the engine mounts settle. Please enquire about specifications for the degree of settling from the engine manufacturer or engine mounts manufacturer.

- Measure the radial misalignment with a dial gauge (see Fig. 5-2).
 - Attach the dial gauge to the flange/hub/adapter (E/3/17).
 - Set the sensor of the dial gauge radially against the centring.
 - Turn the flange/hub/adapter (E/3/17) with dial gauge and flywheel (C) slowly by 360°.
- Align the units (calculated deviation $\leq \Delta K_{R \max}$).

The permissible radial alignment tolerance $\Delta K_{R \max}$ can be found in the following table.

Size	Shorehardness [Shore A]	$\Delta K_{R \max}$ [mm]
50 - 56	45 / 50 / 60	±0.45
	70	±0.15
64 - 65	50 / 60	±0.45
	70	±0.15
66 - 70	50 / 60	±0.6
	70	±0.18
72	50 / 60	±0.75
	70	±0.22
75	50 / 60	±0.82
	70	±0.25
78	50 / 60	±0.9
	70	±0.3
80	50 / 60	±1.05
	70	±0.33
81	50 / 60	±1.05
	70	±0.37
82 - 90	50 / 60	±1.2
	70	±0.37

Table 5-1 Permissible radial alignment tolerance

5.3 Angular alignment

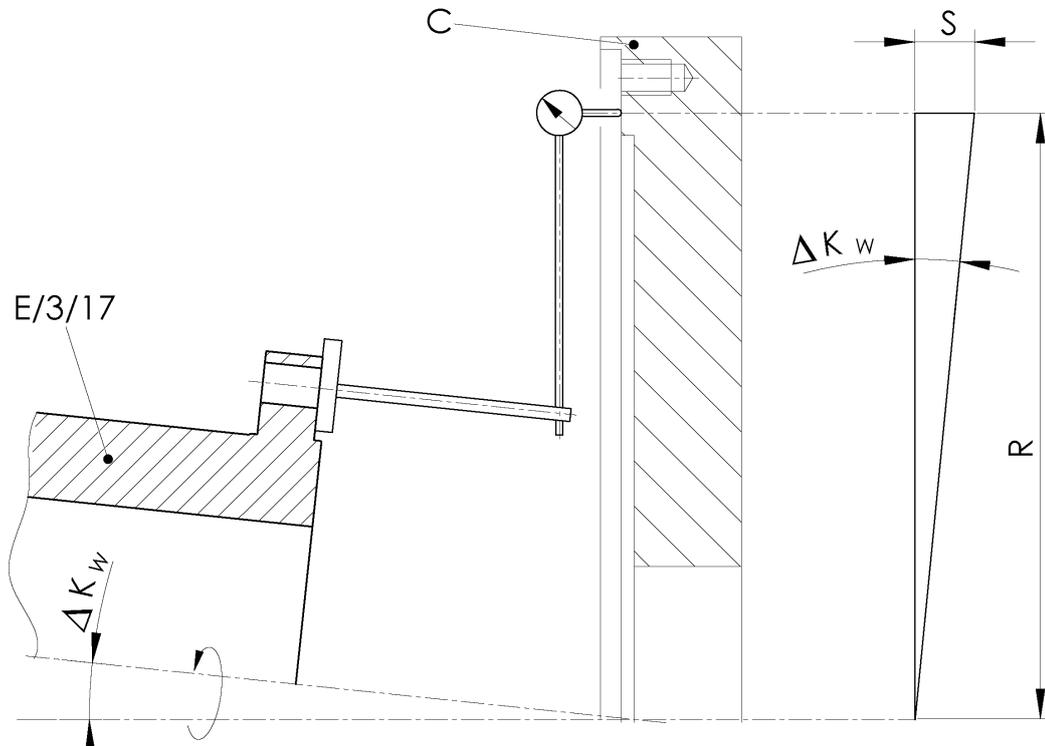


Fig. 5-3 Angular misalignment

Item	Info	Designation	Remark
3		Hub	If scope of supply
17		Adapter	If scope of supply
C		Flywheel	Customer part
E		Flange	Customer part

- Measure the angular misalignment with a dial gauge (see Fig. 5-3).
 - Attach the dial gauge to the flange/hub/adapter (E/3/17).
 - Position the sensor of the dial gauge radially against flat surface at a distance R.
 - Turn the flange/hub/adapter (E/3/17) with dial gauge and flywheel (B) slowly by 360°.

The maximum dial gauge deflection must not exceed the value $2xS_w$ at any point. The permissible tolerance $S_{w \max}$ should be taken from the table below.

- Align the units (calculated deviation $\leq \Delta K_{W \max}$).

Permissible angular alignment tolerance:

$$\Delta K_{W \max} = 0.05^\circ$$

Size	R [mm]	$S_{w \max}$ [mm]
50 - 64	225	0,20
66 - 70	250	0,22
71 - 72	300	0,26
75	325	0,28
78	355	0,31
80	405	0,35
81	425	0,37
82 - 85	505	0,44
88	590	0,51
90	630	0,55

Table 5-2 Permissible angular alignment tolerance

6 Mounting

6.1 General assembly instructions

Any work method which impairs the safety of the coupling is prohibited.
The user undertakes to notify the manufacturer immediately of any changes occurring at the coupling which could impair safety (address see chapter 1).

WARNING	
	<p>Injuries can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Contact with rotating parts <p>Before starting work at the coupling, switch off the plant and secure against unintentional start-up.</p>
WARNING	
	<p>Injury and material damage can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Assembly of the coupling in the wrong sequence <p>Only ever assemble the coupling in the described sequence.</p>
WARNING	
	<p>Injury and material damage can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Falling coupling components <p>Secure coupling components against falling to the floor.</p>
CAUTION	
	<p>Material damage to coupling components can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Contact with sharp-edged objects <p>Protect coupling components for transportation. Only hoist coupling components with nylon belts or ropes. Always cushion parts when supporting them from below.</p>
CAUTION	
	<p>Material damage can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Soiled joint surfaces <p>The surfaces that are to be joined must be free of dirt, preservatives and lubricants.</p>

CAUTION

Material damage to coupling components can occur as a result of:

- Anaerobic adhesives (e.g. Loctite) used for screw locking

This type of screw locking medium may not be in contact with rubber parts.

**IMPORTANT**

- Screw preparation and tightening torque levels in accordance with CENTA data sheet D013-013 (see chapter 11.1).
- Use suitable lifting devices for assembly.
- The following assembly stages are described for coupling 020G-00070-F.10.
- Part illustration and marking may differ slightly from installation drawing and delivery state.

6.2 Mounting overview

The following figure is showing examples of possible design.

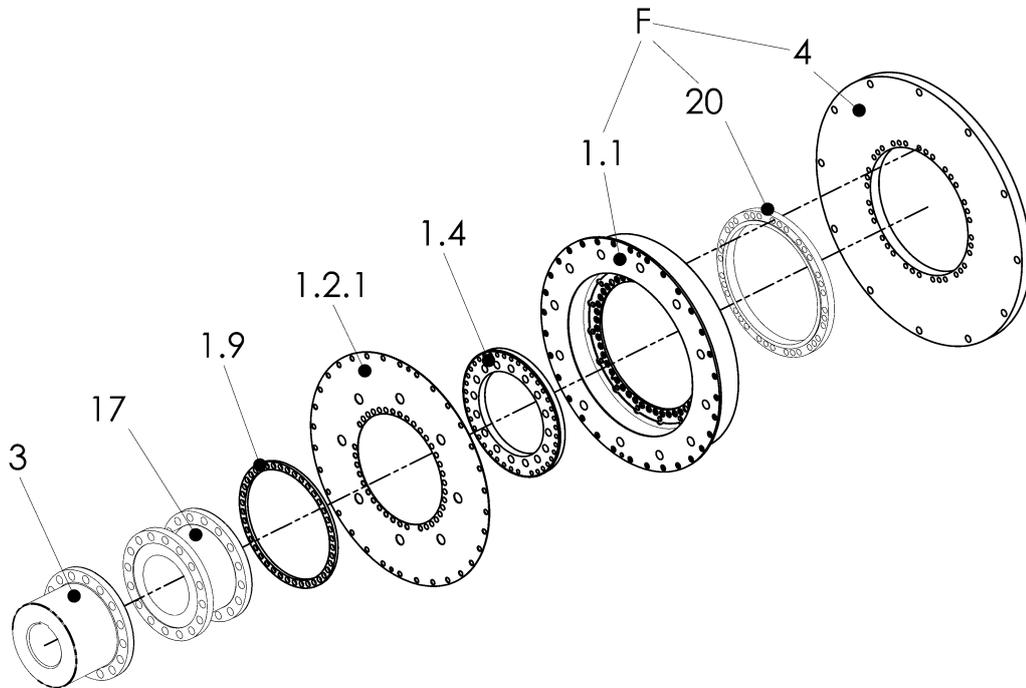


Fig. 6-1 Example: 020G-00050...00090-F.10

Item	Info	Designation	Remark
1.1		Rubber element	
1.2.1		Membrane	
1.4		Ring	
1.9		Ring	Design and size see installation drawing
3		Hub	If scope of supply
4		Adapter	
17		Adapter	If scope of supply
20		Ring	If scope of supply
F		Rubber element assembly	Pre-mounted by CENTA

**IMPORTANT**

This assembly instruction describes the mounting of several design.
Mount the coupling as appropriate for the supplied design (see installation drawing).

- Mount the coupling according to the following described order as appropriate for the supplied design. For delivered design and built-in parts, see installation drawing.
 - Mounting the hub (3), see chapter 6.3.
 - Mounting the adapter (17), see chapter 6.4.
 - Aligning the units, see chapter 5.
 - Positioning the membrane (1.2.1), see chapter 6.6.
 - Positioning the ring (1.4) inside the rubber element (1.1), see chapter 6.7.
 - Mounting the pre-mounted rubber element (F) to the flywheel, see chapter 6.9.
 - Mounting the rubber element (1.1), the ring (20; if existing) and the adapter (4) to the flywheel, see chapter 6.10.
 - Mounting the ring (1.4), see chapter 6.11.
 - Mounting the membrane (1.2.1), see chapter 6.12.
 - Connecting the rubber element (1.1) and the membrane, see chapter 6.13.
 - After completed mounting, see chapter 6.14.

6.3 Mounting the hub (3; if existing)

- Mount the hub (3) as appropriate for the supplied design (see installation drawing):
 - Mounting the hub with cylindrical bore and keyway, see chapter 6.3.1.
 - Mounting the hub with conical oil interference fit, see chapter 6.3.2.

6.3.1 Mounting the hub with cylindrical bore and keyway

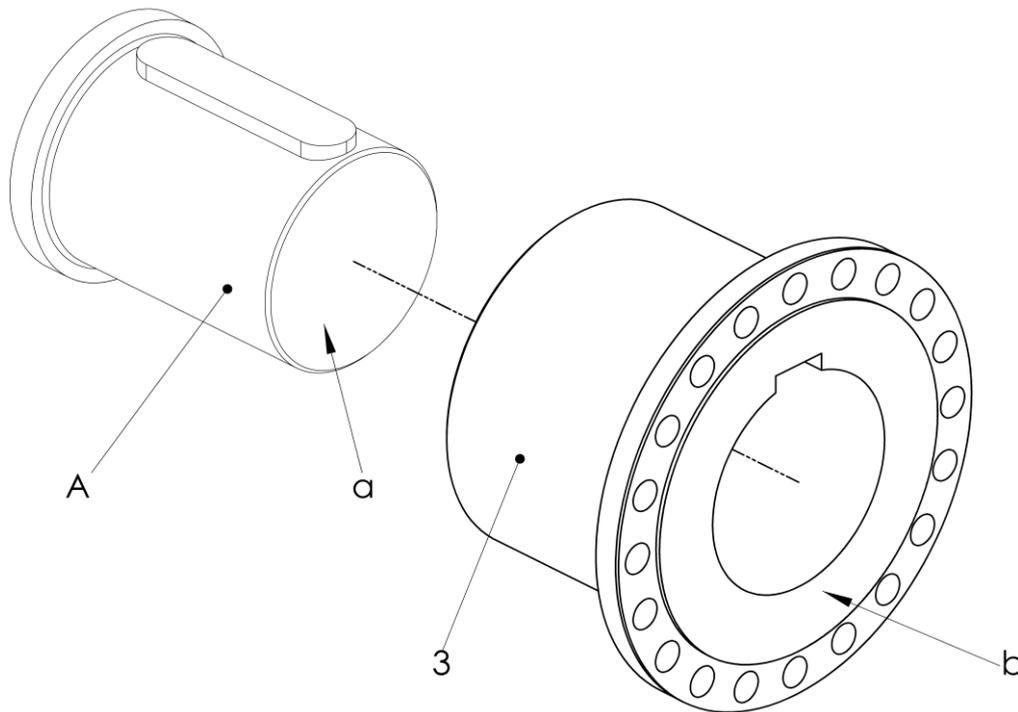


Fig. 6-2 Mounting the hub with cylindrical bore and keyway

Item	Info	Designation	Remark
3		Hub	
A		Shaft	Customer part
	a	Face of shaft	
	b	Face of hub	

CAUTION



Material damage can occur as a result of:

- Incorrect heating of the hubs/flange hubs
- Heat the hubs/flange hubs steadily in an oil bath, a fan oven, on an electric hot plate, either inductive or with a flame (ring burner).

CAUTION**Injuries can occur as a result of:**

- Hot coupling components
- Use suitable protective gloves.

- Heat the hub (3) to a temperature of 170° - 200°C.
- Push the hub (3) onto the shaft (A).

**IMPORTANT**

Face of shaft must not protrude to face of hub. Otherwise radial replacement of other coupling parts is not guaranteed.

CAUTION**Material damage can occur as a result of:**

- Hot hubs/flange hubs
- Before further mounting of hubs/flange hubs, allow them to cool to ambient temperature.

6.3.2 Mounting the hub with conical oil interference fit

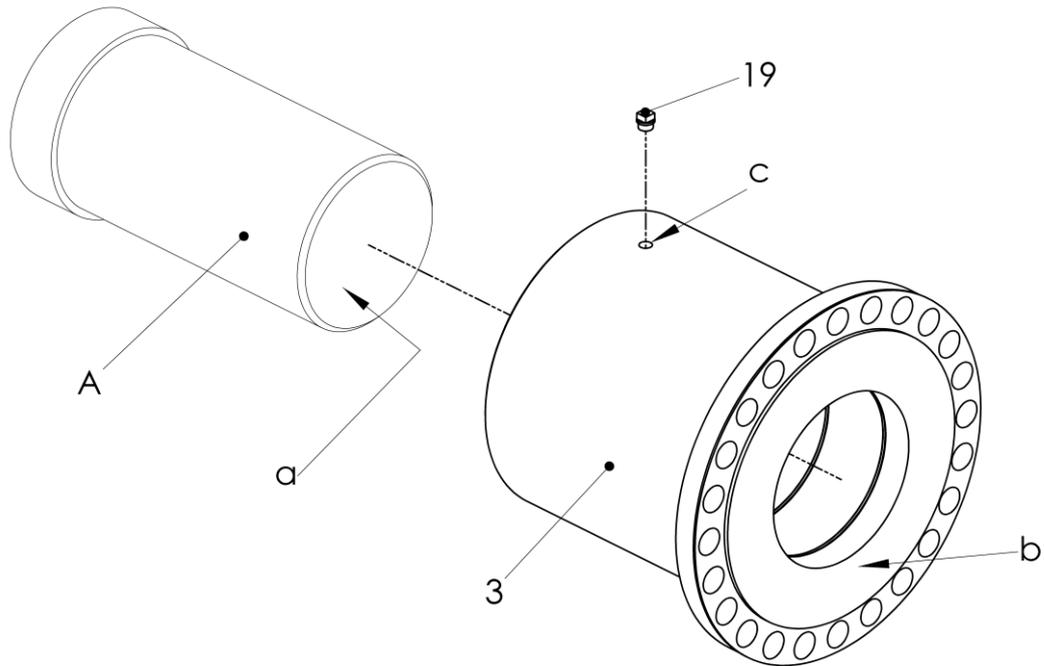


Fig. 6-3 Mounting the hub with conical oil interference fit

Item	Info	Designation	Remark
3		Hub	
19		Screw plug	G $\frac{1}{4}$ or G $\frac{3}{4}$ see installation drawing
A		Shaft	Customer part
	a	Face of shaft	
	b	Face of hub	
	c	Thread	G $\frac{1}{4}$ or G $\frac{3}{4}$ see installation drawing

- Lightly oil the cone of the shaft (A).
- Push the hub (3) onto the shaft (A).
- Remove the screw plug (19) from the hub (3).

WARNING**Injury and material damage can occur as a result of:**

- Non-compliance with the operating instructions for the hydraulic pumps

Before carrying out work with the hydraulic pumps, do not fail to read their operating instructions. Only ever work with hydraulic pumps as described in their operating instructions.

WARNING**Injury and material damage can occur as a result of:**

- Hydraulic fluid spraying out

Use protective goggles.

**IMPORTANT**

We recommend the following mounting fluids:

- For mounting:
Oil with a viscosity 300 mm²/s at 20°C, e.g. SKF LHM300
- For dismantling:
Oil with a viscosity 900 mm²/s at 20°C, e.g. SKF LHDF900

- Connect the pump (**p_{max} = 3000 bar**) for expanding the hub (3) to the thread G¹/₄ or G³/₄ (c).
- Screw the pump for pushing on the hub to the shaft.
- Build up the oil pressure to push on the hub.

WARNING**Material damage can occur as a result of:**

- Insufficient expanding pressure in the hub

If the expanding pressure is too low, the necessary pushing pressure is too high.

- Build up the oil pressure for expanding the hub.
- Build up the oil pressure alternately until the lift path (p up) of the hub (3) is reached (for p up and reference faces, see installation drawing).
- Decrease the oil pressure for expanding the hub.
- Remove the pump for expanding the hub from the hub (3).
- Maintain the oil pressure for pushing on the hub for one hour.
- Decrease the oil pressure for pushing on the hub.



- Remove the pump for pushing on the hub from the shaft.
- Turn the hub (3), drain oil out of the thread G $\frac{1}{4}$ or G $\frac{3}{4}$ (c) and dispose correctly.
- Screw the screw plug (19) into the hub (3).



IMPORTANT

Do not place a load on the hub for 24 hours.



IMPORTANT

Face of shaft must not protrude to face of hub. Otherwise radial replacement of other coupling parts is not guaranteed.

6.4 Mounting the adapter (17; if existing)

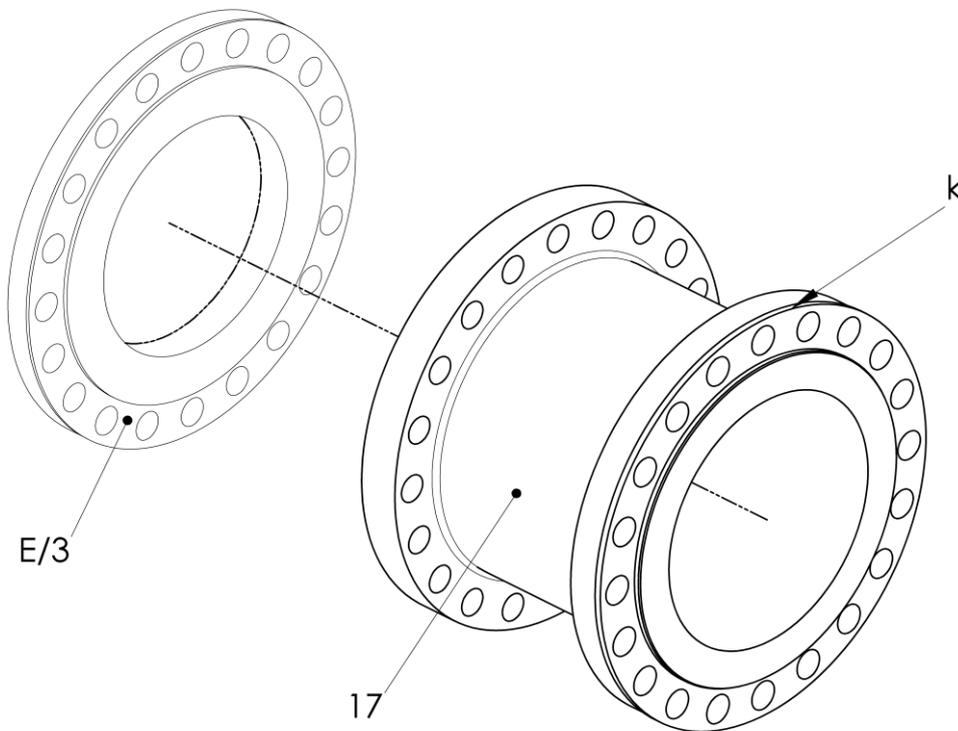


Fig. 6-4 Mounting the adapter (17; if existing)

Item	Info	Designation	Remark
3		Hub	If scope of supply
17		Adapter	
E		Flange	Customer part
	k	Centring	For the membrane

- Push the adapter (17) onto/into the centring of the flange/hub (E/3, see installation drawing).
The centring (k) must be directed towards the membrane (1.2.1).
- Screw the adapter (17) to the flange/hub (E/3). The screwing can be taken from the installation drawing.



IMPORTANT

Tightening torques for elements to connect couplings with customer parts could deviate from CENTA data sheet D013-013.
Consider specifications on installation drawing.

6.5 Aligning the units

- Align the units to be connected (see chapter 5).

6.6 Positioning the membrane (1.2.1)

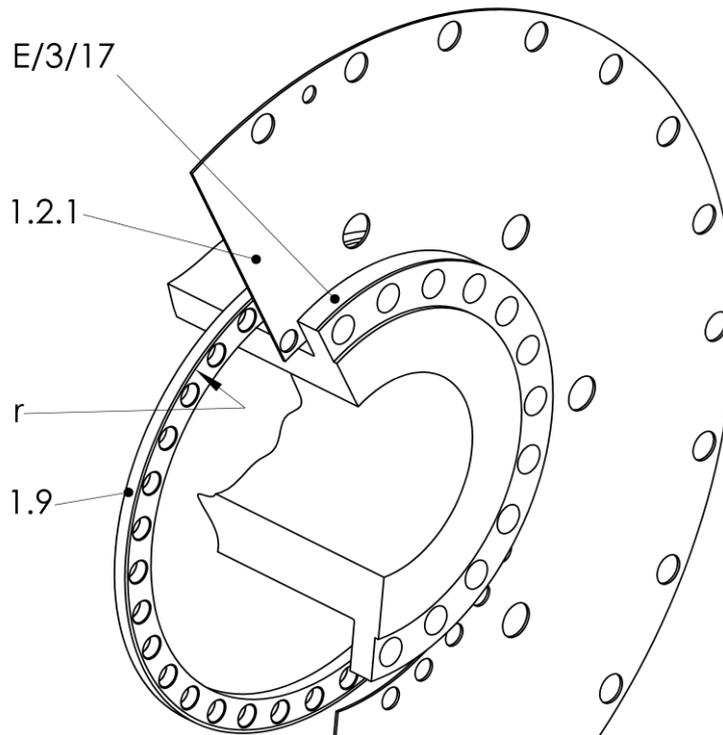


Fig. 6-5 Positioning the membrane (1.2.1)

Item	Info	Designation	Remark
1.2.1		Membrane	
1.9		Ring	Only at sizes 00050...00075
3		Hub	If scope of supply
17		Adapter	If scope of supply
E		Flange	Customer part
	r	Radius	

- Position the membrane (1.2.1) as appropriate for the coupling size supplied (see installation drawing).
 - **Positioning the membrane and the ring (coupling sizes 00050...00075)**
Place the ring (1.9) and the membrane (1.2.1) on the flange/hub/adaptor (E/3/17; see installation drawing).
The radius (r) of the ring (1.9) must point towards the membrane (1.2.1).
 - **Positioning the membrane (coupling sizes 00078...00090)**
Place the membrane (1.2.1) on the flange/hub/adaptor (E/3/17; see installation drawing).

6.7 Positioning the ring (1.4) inside the rubber element (1.1)

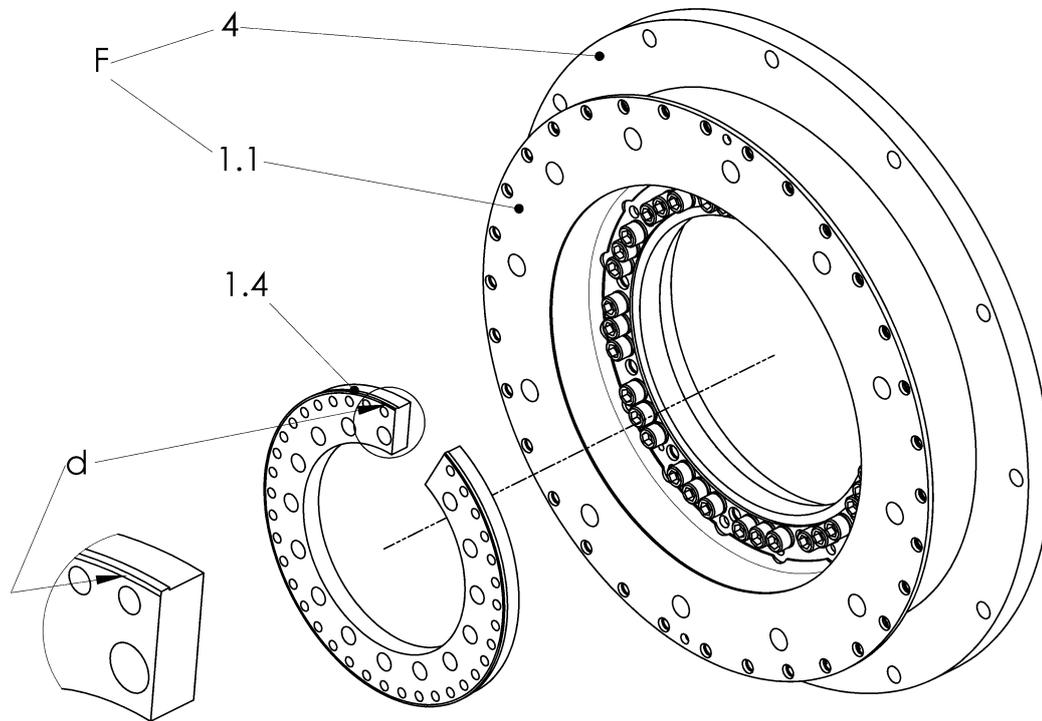


Fig. 6-6 Positioning the ring (1.4) inside the rubber element (1.1)

Item	Info	Designation	Remark
1.1		Rubber element	
1.4		Ring	
4		Adapter	
F		Pre-mounted rubber element	Pre-mounted by CENTA
	d	Radius	

- Loosely place the ring (1.4) inside the rubber element (1.1). The radius (d) must be directed outwards.

6.8 Mounting the rubber element and the adapter

- Mount the rubber element and adapter (4) as appropriate for the type supplied (see installation drawing):
 - Mounting the pre-mounted rubber element (F) to the flywheel, see chapter 6.9.
 - Mounting the rubber element (1.1), the ring (20; if existing) and the adapter (4) to the flywheel, see chapter 6.10.

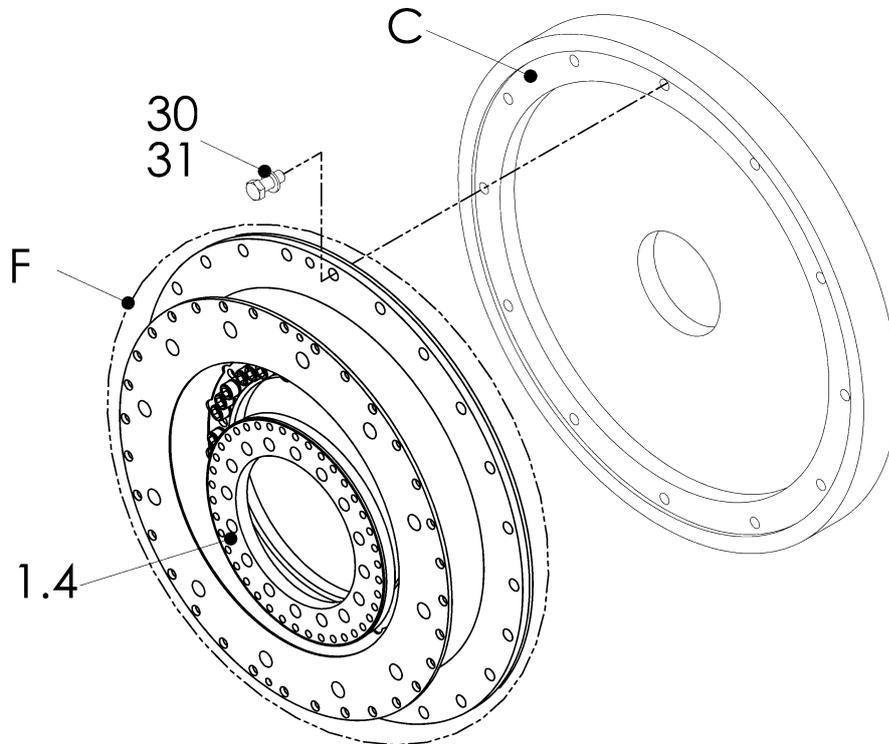
6.9 Mounting the pre-mounted rubber element (F) to the flywheel


Fig. 6-7 Mounting the pre-mounted rubber element (F) to the flywheel

Item	Info	Designation	Remark
1.4		Ring	
30		Screw ISO4762-10.9	If ordered
31		Washer ISO7089-300HV	If ordered
C		Flywheel	Customer part
F		Pre-mounted rubber element	Pre-mounted by CENTA

- Push the pre-mounted rubber element (F) with the ring (1.4) into the centring of the flywheel (C).
- Screw the pre-mounted rubber element (F) to the flywheel (C) using the screws (30) and the washers (31). The ring (1.4) remains inside the pre-mounted rubber element (F) for later mounting.


IMPORTANT

Tightening torques for elements to connect couplings with customer parts could deviate from CENTA data sheet D013-013.
Consider specifications on installation drawing.

6.10 Mounting the rubber element (1.1), the ring (20; if existing) and the adapter (4) to the flywheel

6.10.1 Positioning the rubber element (1.1) and the ring (1.4)

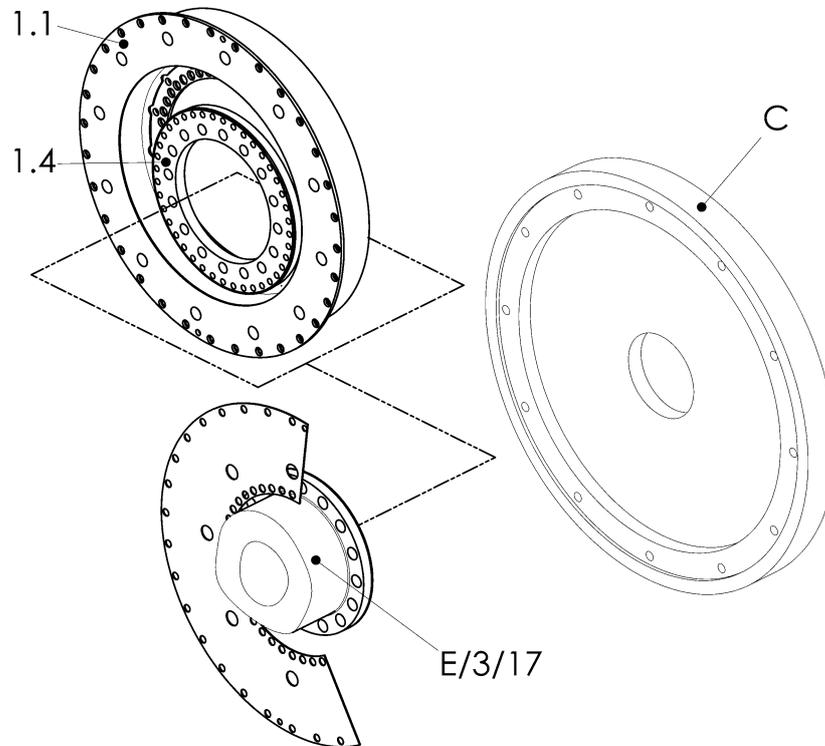
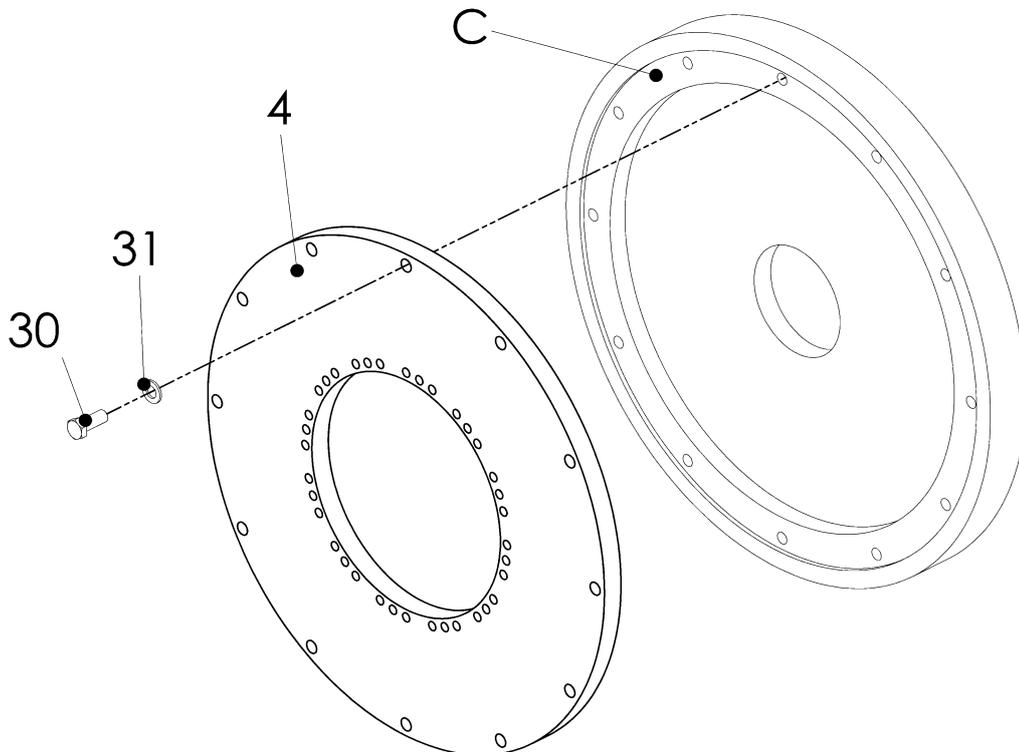


Fig. 6-8 Positioning the rubber element (1.1) and the ring (1.4)

Item	Info	Designation	Remark
1.1		Rubber element	
1.4		Ring	
3		Hub	If scope of supply
17		Adapter	If scope of supply
C		Flywheel	Customer part
E		Flange	Customer part

- Place the rubber element (1.1) with the ring (1.4) on the flange/hub/adapter (E/3/17).

6.10.2 Mounting the adapter (4) to the flywheel

Fig. 6-9 Mounting the adapter (4) to the flywheel

Item	Info	Designation	Remark
4		Adapter	
31		Washer	If ordered
30		Screw	If ordered
C		Flywheel	Customer part

- Push the adapter (4) into the centring of the flywheel (C).
- Screw the adapter (4) to the flywheel (C) using the screws (30) and the washers (31).

 **IMPORTANT**

Tightening torques for elements to connect couplings with customer parts could deviate from CENTA data sheet D013-013.
Consider specifications on installation drawing.

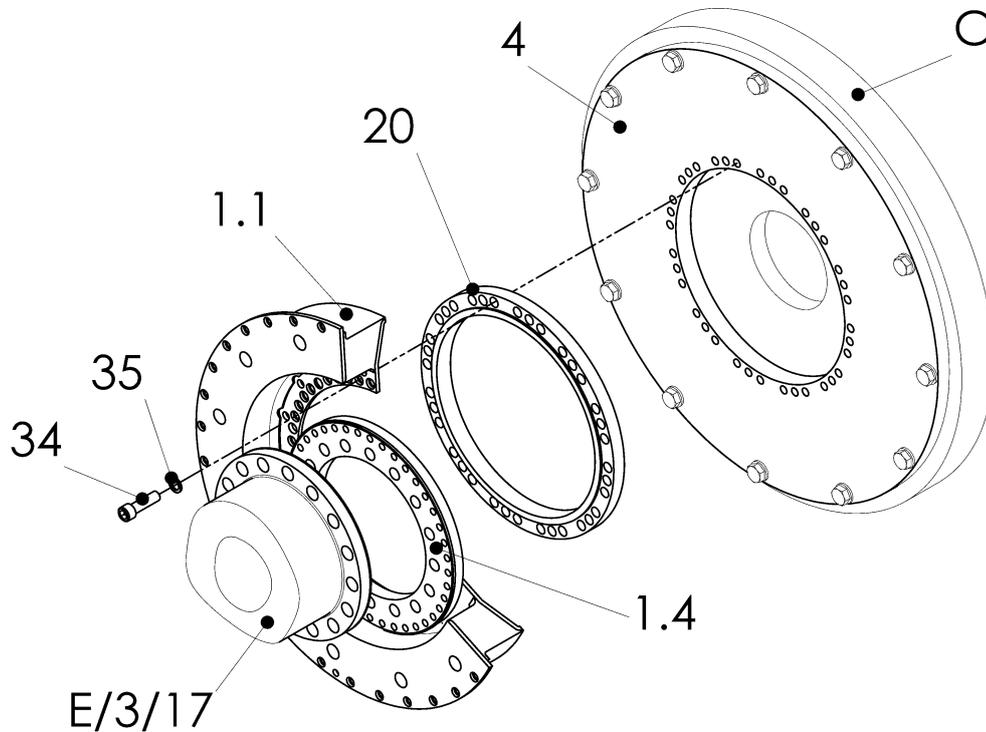
6.10.3 Mounting the rubber element (1.1) and the ring (20; if existing) to the adapter (4)


Fig. 6-10 Mounting the rubber element (1.1) and the ring (20; if existing) to the adapter (4)

Item	Info	Designation	Remark
1.1		Rubber element	
1.4		Ring	
3		Hub	If scope of supply
4		Adapter	
17		Adapter	If scope of supply
20		Ring	If scope of supply
34		Screw ISO4762-10.9	
35		Washer ISO7089-300HV	
C		Flywheel	Customer part
E		Flange	Customer part



- Mount the rubber element (1.1) **with/without** the ring (20; see installation drawing) to the adapter (4):

- Mount the rubber element (1.1) **with** the ring (20):
 - Push the ring (20) into the centring of the adapter (4).
 - Push the rubber element (1.1) onto the centring of the ring (20).
 - Screw the rubber element (1.1) and the ring (20) to the adapter (4) using the screws (34) and the washers (35).
The ring (1.4) remains inside the rubber element (1.1) for later mounting.

- Mount the rubber element (1.1) **without** the ring (20):
 - Push the rubber element (1.1) onto the centring of the adapter (4).
 - Screw the rubber element (1.1) to the adapter (4) using the screws (34) and the washers (35).
The ring (1.4) remains inside the rubber element (1.1) for later mounting.

6.11 Mounting the ring (1.4)

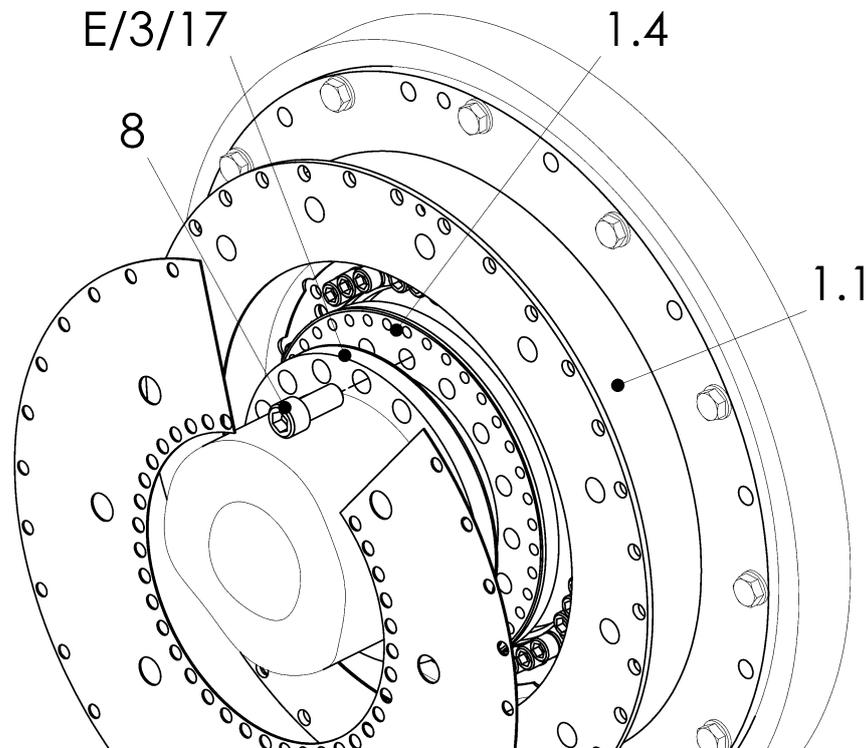


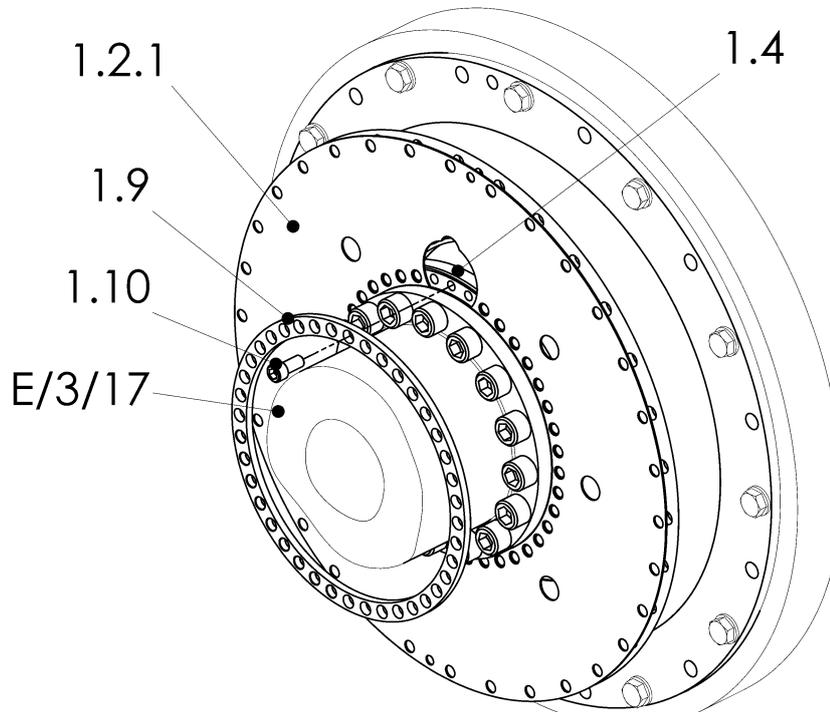
Fig. 6-11 Mounting the ring (1.4)

Item	Info	Designation	Remark
1.1		Rubber element	
1.4		Ring	
3		Hub	If scope of supply
8		Screw ISO4762-10.9	
17		Adapter	If scope of supply
E		Flange	Customer part

- Push the ring (1.4) onto the centring of the flange/hub/adapter (E/3/17).
- Screw the flange/hub/adapter (E/3/17) to the ring (1.4) using the screws (8).

6.12 Mounting the membrane (1.2.1)

- Mount the membrane as appropriate for the coupling size supplied:
 - Mounting the membrane (sizes 00050...00075), see chapter 6.12.1.
 - Mounting the membrane (sizes 00078...00090), see chapter 6.12.2.

6.12.1 Mounting the membrane (coupling sizes 00050...00075)

Fig. 6-12 Mounting the membrane (coupling sizes 00050...00075)

Item	Info	Designation	Remark
1.2.1		Membrane	
1.4		Ring	Covered by membrane (1.2.1)
1.9		Ring	
1.10		Screw ISO4762-10.9	
3		Hub	If scope of supply
17		Adapter	If scope of supply
E		Flange	Customer part

- Push the membrane (1.2.1) onto the centring of the flange/hub/adapter (E/3/17).
- Push the ring (1.9) onto the centring of the flange/hub/adapter (E/3/17).
- Screw the ring (1.9) and the membrane (1.2.1) to the ring (1.4) using the screws (1.10).

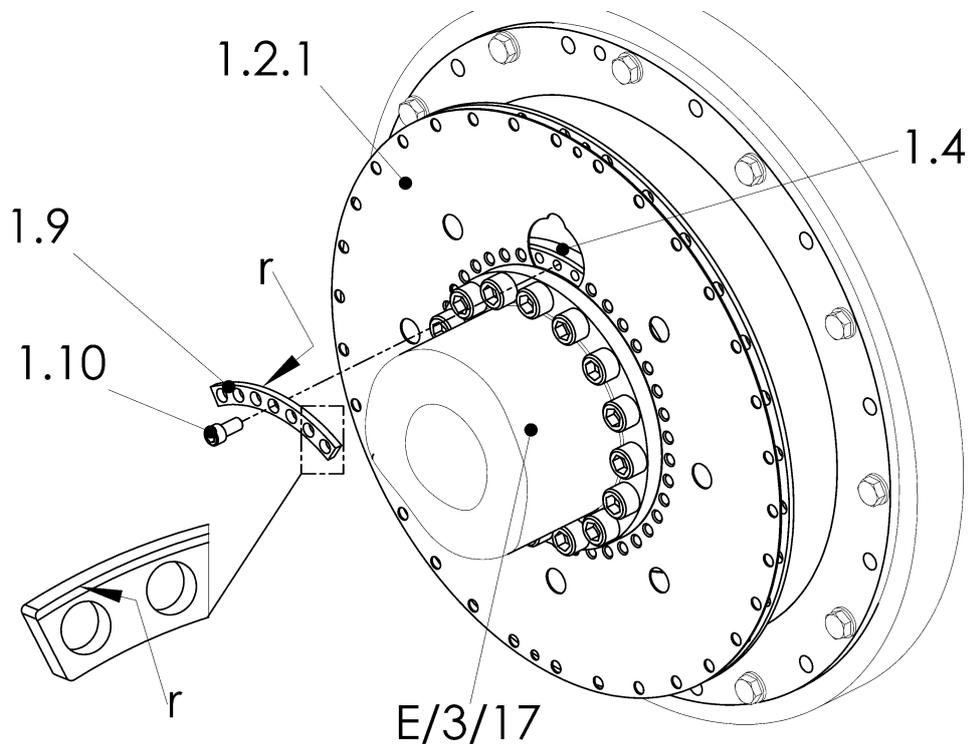
6.12.2 Mounting the membrane (coupling sizes 00078...00090)


Fig. 6-13 Mounting the membrane (coupling sizes 00078...00090)

Item	Info	Designation	Remark
1.2.1		Membrane	
1.4		Ring	Covered by membrane (1.2.1)
1.9		Ring (segmented)	
1.10		Screw ISO4762-10.9	
3		Hub	If scope of supply
17		Adapter	If scope of supply
E		Flange	Customer part
	r	Radius	

- Push the membrane (1.2.1) onto the centring of the flange/hub/adapter (E/3/17).
- Screw the ring (segmented; 1.9) and the membrane (1.2.1) to the ring (1.4) using the screws (1.10).
The radius (r) of the ring (segmented; 1.9) must be on the side of the membrane (1.2.1).
- Repeat the mounting section above, until the ring (segmented; 1.9) is completely mounted.

6.13 Connecting the rubber element (1.1) and the membrane

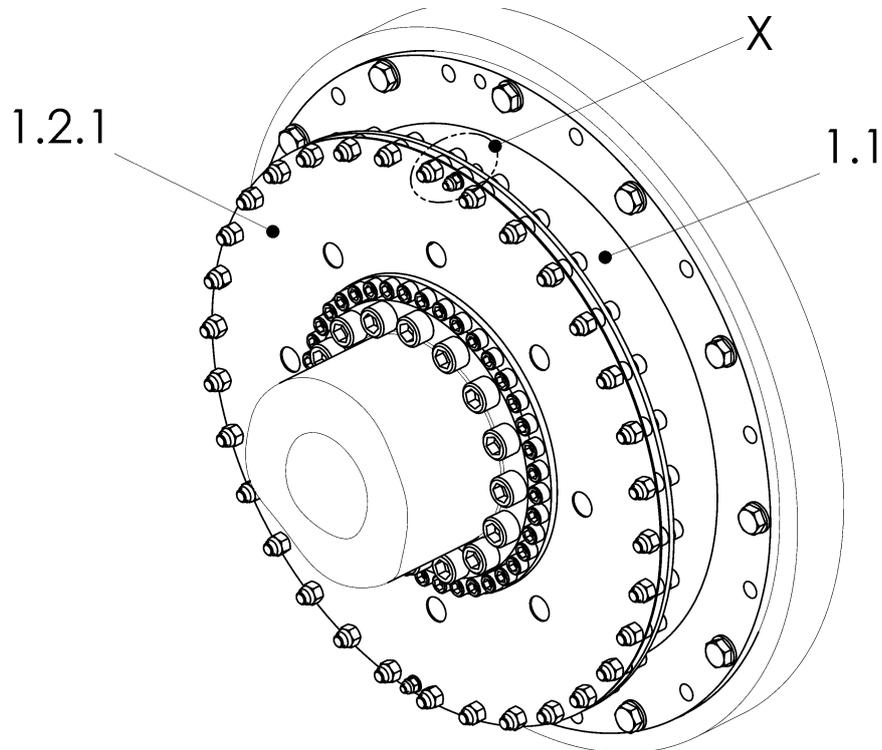


Fig. 6-14 Connecting the rubber element (1.1) and the membrane

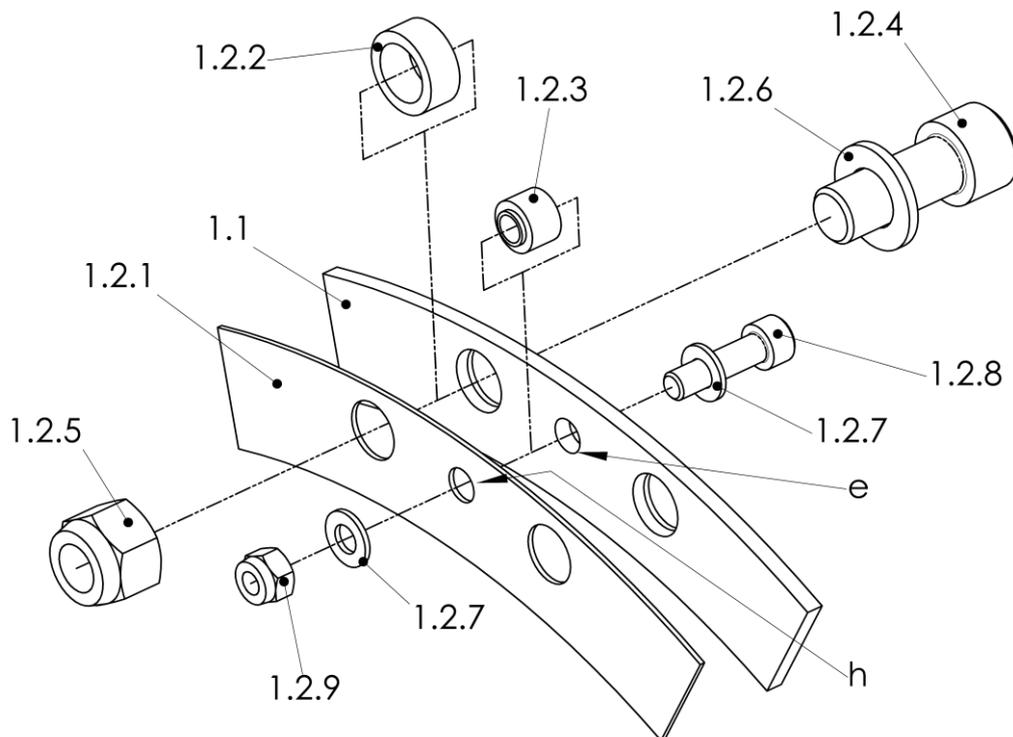


Fig. 6-15 Detail X

Item	Info	Designation	Remark
1.1		Rubber element	
1.2.1		Membrane	
1.2.2		Ring	
1.2.3		Bush	2x180°
1.2.4		Screw ISO4762-10.9	
1.2.5		Nut ISO7040-10	
1.2.6		Washer	
1.2.7		Washer ISO7089-300HV	2x2x180°
1.2.8		Screw ISO4762-10.9	2x180°
1.2.9		Nut ISO7040-10	2x180°
	e	Drilling for bush	In the rubber element (1.1)
	h	Drilling for bush	In the membrane
X		Detail	


IMPORTANT

Ensure during installation that the bushes are in the right position. The hole diameters depending on coupling size are: $\varnothing 10H7$ or $\varnothing 18H7$.

- Turn the membrane (1.2.1) towards the rubber element (1.1) until the drillings (e and h) for the bushes (1.2.3) are aligned.
- Push the bushes (1.2.3) into the drillings (e and h; 2x180°) of the rubber element (1.1) and the membrane (1.2.1).
- Screw the rubber element (1.1), the bushes (1.2.3) and the membrane (1.2.1) using the screws (1.2.8), the washers (1.2.7) and the nuts (1.2.9), (2x180°).
- Screw the rubber element (1.1) and the membrane (1.2.1) using the screws (1.2.4), the washers (1.2.6), the rings (1.2.2) and the nuts (1.2.5).

6.14 After completed mounting
WARNING

Injury and material damage can occur as a result of:

- Loose screw connections

Before commissioning, the tightening torque levels of all screws must be checked and corrected if necessary.

Before commencing long-term operation, the plant must successfully complete a test run.

7 Operation

WARNING



Injury and material damage can occur as a result of:

- Worn coupling components

If the running noises change and/or vibrations occur turn the plant off immediately.

Determine the fault and its root cause, and remedy.
The troubleshooting process is simplified by the table in the next chapter.
On principle in case of a fault, an analysis of the entire plant should be performed.

7.1 Operating faults, root causes and remedy

Faults	Possible root causes	Remedy
Prior to all kinds of remedies		<ul style="list-style-type: none"> • Switch off the plant
Running noises or vibrations in the unit	Alignment error	<ul style="list-style-type: none"> • Check alignment and correct • Check screw torque levels and correct
	Loose screws	
Membrane or rubber element damaged	Alignment error	<ul style="list-style-type: none"> • Check alignment and correct • Replace defective parts • Eliminate the cause for inadmissibly high torque
	Inadmissibly high torque	
After all remedies		<ul style="list-style-type: none"> • Trial run

Table 7-1 Troubleshooting table

In case of uncertainty or if you have questions, please contact our head office (address see chapter 1).

7.2 Admissible overall misalignment of the coupling

The overall misalignment values can be found in the catalogue.

8 Care and maintenance

WARNING

**Injuries can occur as a result of:**

- Contact with rotating parts

Before starting work at the coupling, switch off the plant and secure against unintentional start-up.

The coupling requires low maintenance. It is possible to perform a visual inspection during the regular scheduled maintenance intervals for the complete unit. Every 12 months a visual inspection is strictly required.

8.1 Work to be performed

8.1.1 Cleaning the coupling

- Remove any loose dirt from the coupling.

8.1.2 Visual inspection of the coupling

- Inspect the coupling for cracks, chips or missing parts.
- Replace faulty and missing parts.

8.1.3 Visual inspection of the rubber elements / rubber segments



IMPORTANT

Exchange the rubber elements / rubber segments in the event that:

- The wear specifications given in W000-00002 are exceeded

- Assess the rubber elements / rubber segments as described in CENTA guidelines W000-00002.

8.1.4 Inspection of the screw connections

- Check the tightening torque levels of all screws and if necessary, correct.

8.2 Replacing defective parts

- Remove the coupling as described in chapter 9.
- Replace wearing parts.
- Mount the coupling as described in chapter 6.

9 Dismantling

9.1 General dismantling instructions

Any work method which impairs the safety of the coupling is prohibited.
The user undertakes to notify the manufacturer immediately of any changes occurring at the coupling which could impair safety (address see chapter 1).



IMPORTANT

The coupling is dismantled in reverse order to the assembly process.
Please refer to the illustrations in chapter 6.

WARNING



Injuries can occur as a result of:

- Contact with rotating parts

Before starting work at the coupling, switch off the plant and secure against unintentional start-up.

WARNING



Injury and material damage can occur as a result of:

- Dismantling of the coupling in the wrong sequence

Only ever dismantle the coupling in the described sequence.

WARNING



Injury and material damage can occur as a result of:

- Falling coupling components

Secure coupling components against falling to the floor.

CAUTION



Material damage to coupling components can occur as a result of:

- Contact with sharp-edged objects

Protect coupling components for transportation.

Only hoist coupling components with nylon belts or ropes.

Always cushion parts when supporting them from below.



IMPORTANT

Use suitable lifting devices for dismantling.

9.2 Disconnecting the rubber element (1.1) and the membrane

See Fig. 6-15 and 6-14:

- Loosen the screws (1.2.4) of the connection membrane (1.2.1) and rubber element (1.1) and remove with the washers (1.2.6), the nuts (1.2.5) and the rings (1.2.2).
- Loosen the screws (1.2.8) of the connection membrane (1.2.1) and rubber element (1.1) and remove with the washers (1.2.7), the nuts (1.2.9) and the bushes (1.2.3).

9.3 Dismantling the membrane (1.2.1)

- Dismantle the membrane (1.2.1) as appropriate for the supplied coupling size (see installation drawing):
 - Dismantling the membrane (coupling sizes 00050 – 00075), see chapter 9.3.1.
 - Dismantling the membrane (coupling sizes 00078 – 00090), see chapter 9.3.2.

9.3.1 Dismantling the membrane of the coupling sizes 00050...00075

See Fig. 6-12:

- Loosen and remove the screws (1.10) of the connection ring (1.9), membrane (1.2.1) and ring (1.4).
- Pull the ring (1.9) off the centring of the flange/hub/adapter (E/3/17) and place it on the flange/hub/adapter (E/3/17).
- Pull the membrane (1.2.1) off the centring of the flange/hub/adapter (E/3/17) and place it on the flange/hub/adapter (E/3/17).

9.3.2 Dismantling the membrane of the coupling sizes 00078...00090

See Fig. 6-13:

- Loosen the screws (1.10) of the connection ring (segmented; 1.9), membrane (1.2.1) and ring (1.4) and remove with the ring (segmented; 1.9).
- Repeat the mounting section above, until the ring (segmented; 1.9) is completely dismantled.
- Pull the membrane (1.2.1) off the centring of the flange/hub/adapter (E/3/17; see installation drawing) and place it on the flange/hub/adapter (E/3/17).

9.4 Dismantling the ring (1.4)

See Fig. 6-11:

- Loosen and remove the screws (8) of the connection flange/hub/adapter (E/3/17) and ring (1.4).
- Pull the ring (1.4) off the centring of the flange/hub/adapter (E/3/17) and place it inside the rubber element (1.1).

9.5 Dismantling the rubber element and the adapter

- Dismantle the rubber element and adapter (4) as appropriate for the type supplied:
 - Dismantling the pre-mounted rubber element (F), see chapter 9.6.
 - Dismantling the rubber element (1.1), the ring (20; if existing) and the adapter (4), see chapter 9.7.

9.6 Dismantling the pre-mounted rubber element (F)

See Fig. 6-7:

- Loosen the screws (30) of the connection pre-mounted rubber element (F) and flywheel (C) and remove with the washers (31).
- Together with the ring (1.4) pull the pre-mounted rubber element (F) out of the centring of the flywheel (C) and remove.

9.7 Dismantling the rubber element (1.1), the ring (20; if existing) and the adapter (4)

9.7.1 Dismantling the rubber element (1.1) and the ring (20; if existing) from the adapter (4)

See Fig. 6-10:

- Support the rubber element (1.1).
- Dismantle the rubber element (1.1) **with/without** the ring (20; see installation drawing) from the adapter (4):
 - Dismantle the rubber element (1.1) **with** ring (20):
 - Loosen the screws (34) of the connection rubber element (1.1), ring (20) and adapter (4) and remove with the washers (35).
 - Together with the ring (1.4) pull the rubber element (1.1) off the centring of the ring (20) and place it on the flange/hub/adapter (E/3/17).
 - Pull the ring (20) out of the centring of the adapter (4) and remove.
 - Dismantle the rubber element (1.1) **without** ring (20):
 - Loosen the screws (34) of the connection rubber element (1.1) and adapter (4) and remove with the washers (35).
 - Together with the ring (1.4) pull the rubber element (1.1) off the centring of the adapter (4) and place it on the flange/hub/adapter (E/3/17).

9.7.2 Dismantling the adapter (4) from the flywheel

See Fig. 6-9:

- Loosen the screws (30) of the connection adapter (4) and flywheel (C) and remove with the washers (31).
- Pull the adapter (4) out of the centring of the flywheel (C) and remove.

9.7.3 Removing the rubber element (1.1) with the ring (1.4)**See Fig. 6-8:**

- Together with the ring (1.4) and the dismantling supports remove the rubber element (1.1) out of the installation space.

9.8 Removing the ring (1.4)**See Fig. 6-6:**

- Pull the ring (1.4) out of the rubber element (1.1) and remove.

9.9 Dismantling the membrane (1.2.1)**See Fig. 6-5:**

- Remove the membrane (1.2.1) and the ring (1.9; only at sizes 00050...00075) from the flange/hub/adaptor (E/3/17).

9.10 Dismantling the adapter (17; if existing/ necessary)**See Fig. 6-4:**

- Loosen the screws of the connection adapter (17) and the flange/hub (E/3) and remove.
- Push the adapter (17) off/out of the centring of the flange/hub (E/3) and remove.

9.11 Dismantling the hub (3; if existing/necessary)

- Dismantle the hub (3) as appropriate for the supplied design (see installation drawing).
 - Dismantling the hub with cylindrical bore and keyway, see chapter 9.11.1.
 - Dismantling the hub with conical oil interference fit, see chapter 9.11.2.

9.11.1 Dismantling the hub with cylindrical bore and keyway**See Fig. 6-1:**

- Remove the hub (3) from the shaft (A).

9.11.2 Dismantling the hub with conical oil interference fit
See Fig. 6-2:

WARNING	
	<p>Injury and material damage can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Non-compliance with the operating instructions for the hydraulic pumps <p>Before carrying out work with the hydraulic pumps, do not fail to read their operating instructions. Only ever work with hydraulic pumps as described in their operating instructions.</p>
WARNING	
	<p>Injury and material damage can occur as a result of:</p> <ul style="list-style-type: none"> ▪ Hydraulic fluid spraying out <p>Use protective goggles.</p>
WARNING	
	<p>Injuries and material damages can occur by:</p> <ul style="list-style-type: none"> ▪ Suddenly loosening hubs <p>Secure the hub with a hydraulic tool against sudden axial loosening.</p>
 IMPORTANT	
<p>We recommend the following mounting fluids:</p> <ul style="list-style-type: none"> • For mounting: Oil with a viscosity 300 mm²/s at 20°C, e.g. SKF LHM300 • For dismantling: Oil with a viscosity 900 mm²/s at 20°C, e.g. SKF LHDF900 	

- Remove the screw plug (19) from the hub (3).
- Connect the pump (**p_{max} = 3000 bar**) to the thread G¹/₄ or G³/₄ (c) of hub (3) to expand the hub.
- Screw the pump to the shaft (A), in order to hold the hub.
- Build up oil pressure in order to hold the hub.
- Build up oil pressure to expand the hub (**p_{max} = 2000 bar**).
 - Slowly reduce the oil pressure for holding the hub.
 - Reduce the oil pressure for expanding the hub.
- Repeat the above mounting section until the hub is completely released from the shaft.
- Remove the pump for holding the hub from the shaft (A).



- Remove pump for expanding the hub from the hub (3).
- Turn the hub (3), drain oil out of the thread G $\frac{1}{4}$ or G $\frac{3}{4}$ (c) and dispose correctly.
- Screw the screw plug (19) into the hub (3).
- Remove the hub (3) from the shaft (A).

9.12 Reassembling the coupling

- Reassemble the coupling as described in chapter 6.

10 Wearing and spare parts**WARNING****Injury and material damage can occur as a result of:**

- Mounting and/or utilization of non-original CENTA parts
- Never use parts from other manufacturers.

A stock of the most important wearing and spare parts is the most important condition to ensure that the coupling is functional and ready for operation at all times.

We only provide a warranty for CENTA original parts.

Wearing parts of this coupling:

- Rubber element

When exchanging, all screw connections must be renewed. These must be ordered separately.

When ordering a spare, specify:

- Order no.
- Coupling order no.
- Drawing no.



11 Annex

11.1 CENTA data sheet D013-013 (lubricated screw connections)

Validity:

For all non-dynamically stressed screw connections with **lubricated** shank bolts in accordance with ISO 4014, ISO 4017 and ISO 4762 (DIN 912) with metric standard thread in accordance with DIN ISO 262, unless other specifications are given on CENTA documents.

Preparation of parts that are to be screwed together:

The joining areas must be free of dirt, preservatives and lubricants.

Preparation of screws that ARE NOT secured with liquid screw locking medium:

Give the screws extra lubrication with motor oil under the screw head and in the thread.

Preparation of screws that ARE secured with liquid screw locking medium:

Give the screws extra lubrication with motor oil under the screw head. Remove all grease from the thread.

Screw tightening method:

Screw in (by hand with torque wrench).

d	Thread size		d	Thread size	
	Strength class	Tightening torques		Strength class	Tightening torques
		[Nm] ±5%			[in lbs] ±5%
M6	8.8	9	M22	8.8	470
	10.9	13		10.9	670
	12.9	15		12.9	780
M8	8.8	21	M24	8.8	600
	10.9	30		10.9	850
	12.9	35		12.9	1000
M10	8.8	41	M27	8.8	750
	10.9	60		10.9	1070
	12.9	71		12.9	1250
M12	8.8	71	M30	8.8	1000
	10.9	104		10.9	1450
	12.9	121		12.9	1700
M14	8.8	113	M33	8.8	1400
	10.9	165		10.9	1950
	12.9	195		12.9	2300
M16	8.8	170	M36	8.8	1750
	10.9	250		10.9	2500
	12.9	300		12.9	3000
M18	8.8	245	M39	8.8	2300
	10.9	350		10.9	3300
	12.9	410		12.9	3800
M20	8.8	350			
	10.9	490			
	12.9	580			



11.2 CENTA data sheet D020-900

Declaration of incorporation according to the EC Machinery Directive 2006/42/EC, Appendix II B

Manufacturer:

**CENTA Antriebe
Kirschey GmbH**
Bergische Strasse 7
42781 Haan / GERMANY

Contact:

Phone +49-2129-912-0
Fax +49-2129-2790
centa@centa.de
www.centa.info

We herewith declare that the **incomplete** machine

Product: Highly elastic coupling CENTAX-G

Model / series code: CX-G / 020G

Installation size: 50...90

Design: all

Serial number: according to shipping documents, if applicable

- provided this is possible as far as the scope of supply is concerned - complies with the following basic requirements of the **Machinery Directive 2006/42/EC** Appendix I, subchapters 1.1.2, 1.1.3, 1.1.5, 1.3.2, 1.3.3, 1.3.4 and 1.5.4.

In addition, we declare that the special technical documents for this incomplete machine were compiled according to Appendix VII Part B and undertake to forward these to the market monitoring authorities by request via our "Documentation Department".

Commissioning of the incomplete machine is interdicted until the incomplete machine has been incorporated in a machine and the latter complies with the provisions of the EC Machinery Directive and the EC Declaration of Conformity according to Appendix II A is on hand.

The declaration is invalidated by every modification to the delivered parts.

Authorised representative for the compilation of the relevant technical documents:

i.A. J. Anderseck

by order of Gunnar Anderseck
(Authorised Person Documentation)

Declaration of incorporation was issued:

i.v. J. Exner

Haan, 19.11.2009

by proxy Dipl.-Ing. Jochen Exner
(Design Management)